

# REPLACEMENT PARTS SUITABLE FOR HYPERTHERM®

HT4001®

PAC620® with slave

| Item  | Part No. | Ref. No.   | Description   | Std. Pkg. | Item | Part No. | Ref. No.   | Description   | Std. Pkg. |
|-------|----------|------------|---|-----------|------|----------|------------|---|-----------|
| 1.    | T-0508   | 020580     | Retaining Cap 260A-760A, N <sub>2</sub>                         | 1         | 12.  | T-1006   | 044028     | O-Ring  | 1         |
| 2.    | T-0509   | 020281     | Nozzle 260A, N <sub>2</sub>                                     | 1         | 13.  | T-1397   | T-1397     | Wrench for TMT Water Tube   | 1         |
| 3.    | T-0510   | 020282     | Nozzle 400A, N <sub>2</sub>                                     | 1         | 14.  | T-8756   | 120390 OEM | Ret. Cap Bevel 260A-760A  | 1         |
| 4.    | T-0511   | 020283     | Nozzle 600A, N <sub>2</sub>                                     | 1         | 15.  | T-11541  | 120386 OEM | Nozzle Bevel 260A, N <sub>2</sub>                                     | 1         |
| 5.    | T-0512   | 020284     | Nozzle 760A, N <sub>2</sub>                                     | 1         | 16.  | T-1384   | 120387     | Nozzle Bevel 400A, N <sub>2</sub>                                     | 1         |
| 6.    | T-0020   | 020039     | Swirl Ring 260A, 400A, 600A, N <sub>2</sub>                     | 1         | 17.  | T-11184  | 120388     | Nozzle Bevel 600A, N <sub>2</sub>                                     | 1         |
| 7.    | T-0022   | 020040     | Swirl Ring 760A, N <sub>2</sub>                                 | 1         | 18.  |          | 120389 OEM | Nozzle Bevel 760A, N <sub>2</sub>                                     | 1         |
| 8.    | T-0499   | 020285     | Electrode 260A-760A   | 5         | 19.  | T-1387   | 020968     | Electrode Bevel 260A-760A, N <sub>2</sub>                             | 5         |
| #9.   | T-1389#  | 020990 OEM | Water Tube: PAC400®/PAC600®/<br>PAC170® (for OEM torch)         | 1         | 20.  | T-1390   | 020991 OEM | Water Tube Bevel: PAC400®/PAC600®/<br>PAC170® (for OEM torch)         | 1         |
| **10. | T-1388** | 020990-UR  | Water Tube: PAC400®/PAC600®/<br>PAC170® (for TMT and OEM torch) | 1         | 21.  | T-9883   | 020991-UR  | Water Tube Bevel: PAC400®/PAC600®/<br>PAC170® (for TMT and OEM torch) | 1         |
| 11.   | T-1393   | 020328     | Torch Body PAC170®/PAC600®/<br>PAC620®                          | 1         | NS   | KT-1369  | 028516     | PAC620® Cable Leads, 15,2m<br>(50')                                   | 1         |

\* FULLY INTERCHANGEABLE WITH ORIGINAL PARTS, BUT DIFFERS FROM ORIGINAL DESIGN

# Compatible with OEM torch only, doesn't fit to Thermacut torch

\*\* Compatible with Thermacut and OEM torch

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