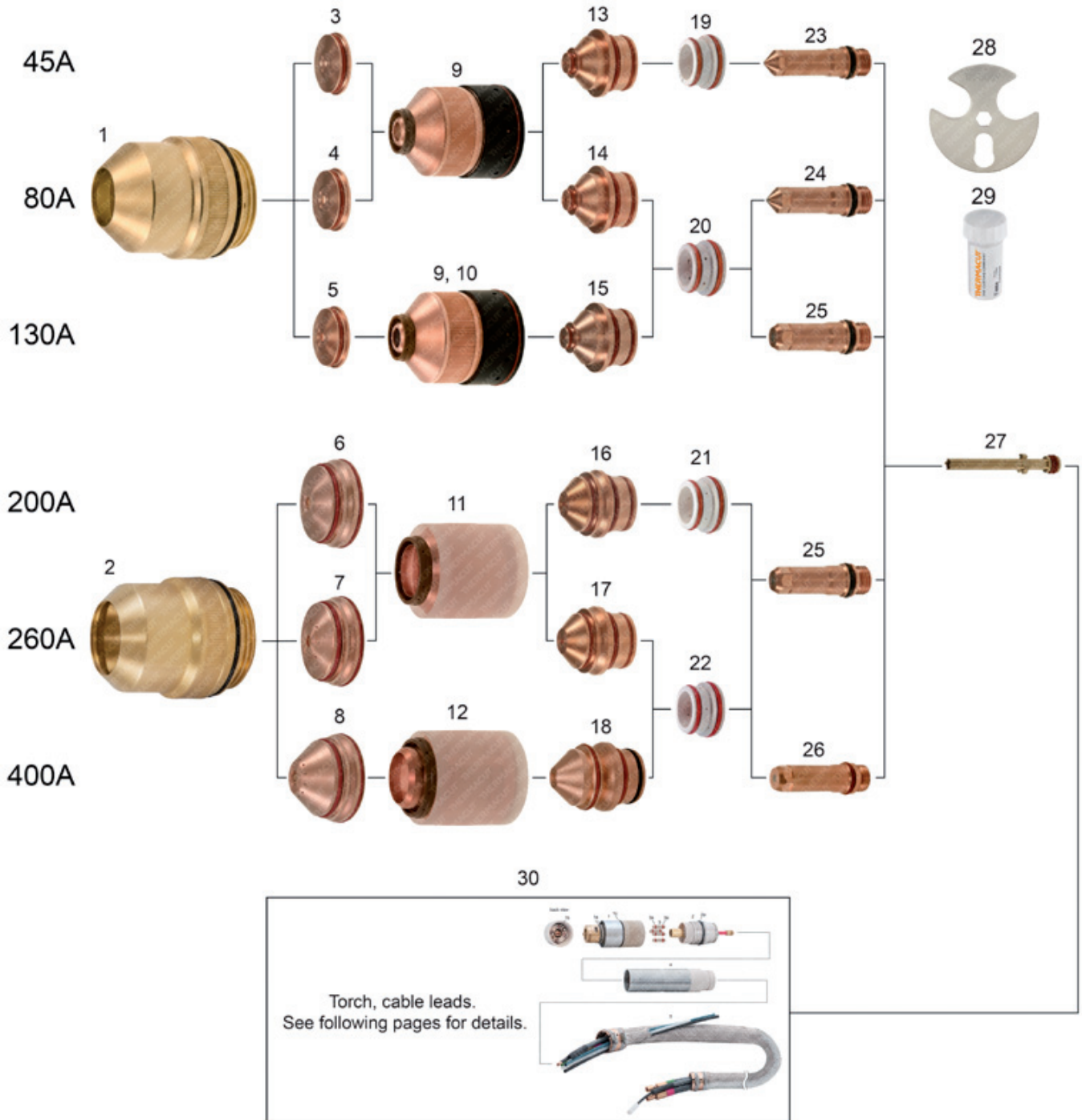


# REPLACEMENT PARTS SUITABLE FOR HYPERTHERM®

HyPerformance™ Plasma  
HPR130XD®/HPR260XD®/HPR400XD® stainless steel



# REPLACEMENT PARTS SUITABLE FOR HYPERTHERM®

HyPerformance™ Plasma

HPR130XD®/HPR260XD®/HPR400XD® stainless steel

Item	Part No.	Ref. No.	Description	Std. Pkg.	Item	Part No.	Ref. No.	Description	Std. Pkg.
1.	T-11271	220747	Shield Cap 45-130A	1	17.	T-9990	220406	Nozzle 260A	1
2.	T-11113	220637 OEM	Shield Cap 200-400A (130-400A Bevel)	1	18.	T-11530	220708 OEM	Nozzle 400A (400A Bevel)	1
3.	T-9975	220202	Shield 45A	1	19.	T-10297	220180	Swirl Ring 45A	1
4.	T-9979	220338	Shield 80A	1	20.	T-10295	220179	Swirl Ring 80/130A (130A Bevel)	1
5.	T-9982	220198	Shield 130A	1	21.	T-10579	220342	Swirl Ring 200A	1
6.	T-11518	220762 OEM	Shield 200A	1	22.	T-10596	220405	Swirl Ring 260/400A (260/400A Bevel)	1
7.	T-11519	220763 OEM	Shield 260A	1	#23.	T-9978#	220308-UR	Electrode 45A	5
8.	T-11528	220707 OEM	Shield 400A (400A Bevel)	1	#24.	T-9981#	220339-UR	Electrode 80A	5
9.	T-11520	220755 OEM	Inner Retaining Cap 45/80/130A	1	#25.	T-9984#	220307-UR	Electrode 130/200/260A	5
10.	T-11273	220756	Inner Retaining Cap 130A (N <sub>2</sub> )	1	26.	T-11531	220709 OEM	Electrode 400A (400A Bevel)	1
11.	T-11522	220758 OEM	Inner Retaining Cap 200/260A	1	#27.	T-9882#	220340-UR	Water Tube With O-Ring 45-260A	1
12.	T-11529	220712 OEM	Inner Retaining Cap 400A (400A Bevel)	1	#NS	T-10323#	220571-UR	Water Tube With O-Ring 400A (130-400A Bevel)	1
13.	T-9977	220201	Nozzle 45A	1	*28.	TN-0069*	104119-UR	Consumables Removal Tool	1
14.	T-9980	220337	Nozzle 80A	1	29.	T-0994	T-0994	O-Ring lubricant - grease 25ml	1
15.	T-9983	220197	Nozzle 130A	1	30.	Torch, cable leads. See following pages for details.			
16.	T-9987	220343	Nozzle 200A	1					

\* FULLY INTERCHANGEABLE AND COMPATIBLE WITH ORIGINAL PARTS, BUT DIFFERS FROM ORIGINAL DESIGN

# THERMACUT ELECTRODES HAS TO BE USED WITH THERMACUT DESIGN COOLING TUBE, OTHERWISE IT DOESN'T FIT TO THE TORCH, THERMACUT COOLING TUBE CAN BE USED FOR THERMACUT DESIGN ELECTRODES AND FOR ORIGINAL DESIGN TOO

## NOZZLES -UR IN SOME CASES CAN REQUIRE DECREASE OF GAS FLOW, OFFERS SAVINGS OF THE COSTS FOR OXYGEN

NS NOT SHOWN IN THE PICTURE

OEM ORIGINAL PARTS