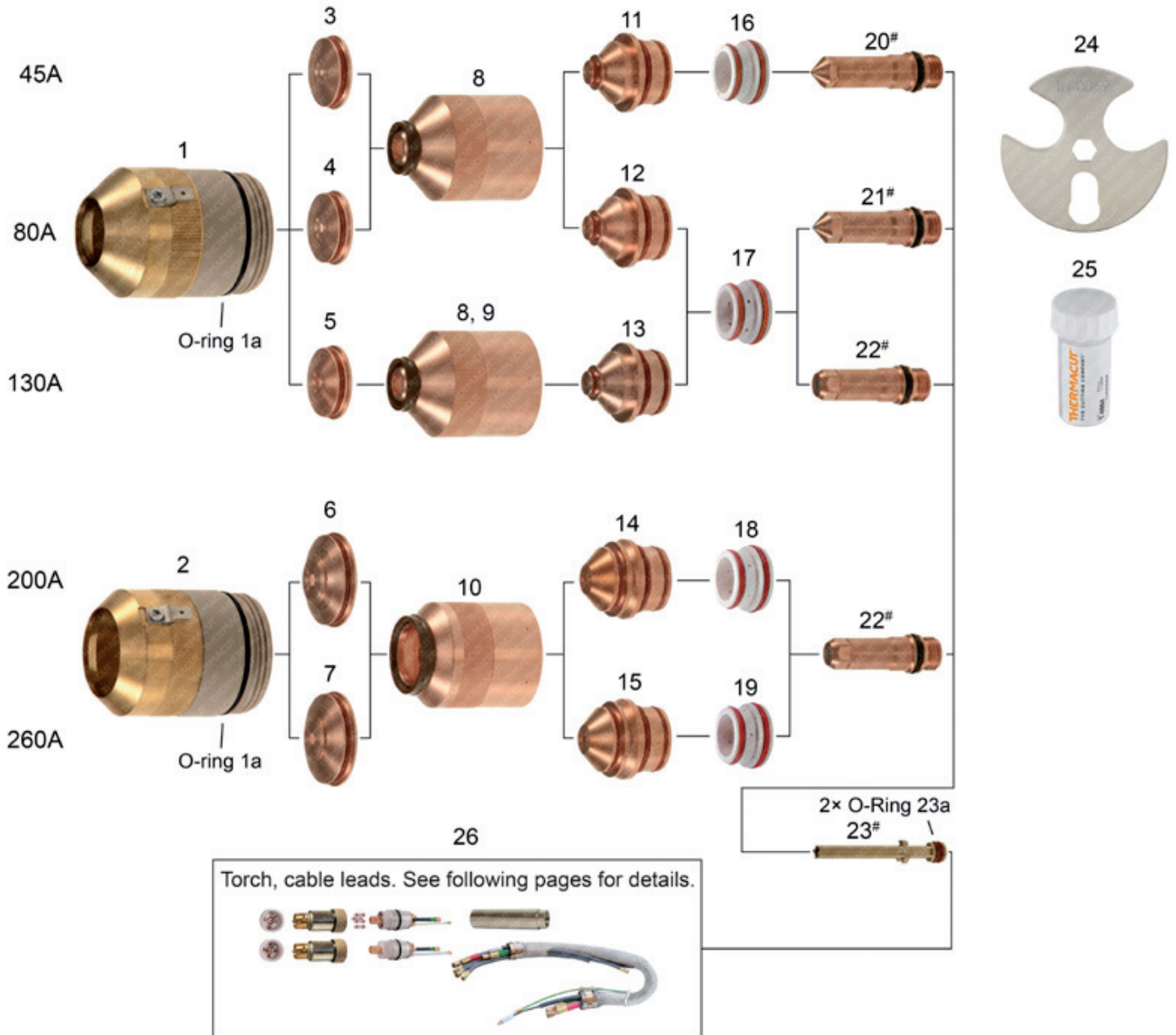


REPLACEMENT PARTS SUITABLE FOR HYPERTHERM®

HyPerformance™ Plasma
HPR130®/HPR260® stainless steel



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HPR130®/HPR260® stainless steel

Item	Part No.	Ref. No.	Description	Std. Pkg.	Item	Part No.	Ref. No.	Description	Std. Pkg.
1.	T-9961	220173-UR	Shield Cap 45-130A	1	16.	T-10297	220180	Swirl Ring 45A	1
2.	T-9964	220398-UR	Shield Cap 200/260A (130/260A Bevel)	1	17.	T-10295	220179	Swirl Ring 80A/130A (130A Bevel)	1
3.	T-9975	220202	Shield 45A	1	18.	T-10579	220342	Swirl Ring 200A	1
4.	T-9979	220338	Shield 80A	1	19.	T-10596	220405	Swirl Ring 260A (260A Bevel)	1
5.	T-9982	220198	Shield 130A	1	#20.	T-9978#	220308-UR	Electrode 45A	5
6.	T-10879	220345	Shield 200A	1	#21.	T-9981#	220339-UR	Electrode 80A	5
7.	T-10880	220407	Shield 260A	1	#22.	T-9984#	220307-UR	Electrode 130A/200A/260A	5
8.	T-11145	220304	Inner Retaining Cap 45A/80A/130A	1	#23.	T-9882#	220340-UR	Water Tube With O-Ring	1
9.	T-11144	220176	Inner Retaining Cap 130A (N ₂)	1	23a.	N-10055	1-009S	O-Ring	1
10.	T-11147	220344	Inner Retaining Cap 200A/260A	1	*24.	TN-0069*	104119-UR	Consumables Removal Tool	1
11.	T-9977	220201	Nozzle 45A	1	1a.	N-10099	1-031B	O-Ring	1
12.	T-9980	220337	Nozzle 80A	1	23a.	N-10055	1-009S	O-Ring	1
13.	T-9983	220197	Nozzle 130A	1	25.	T-0994	T-0994	O-Ring lubricant - grease 25ml	1
14.	T-9987	220343	Nozzle 200A	1	26.	Torch, cable leads. See following pages for details.			
15.	T-9990	220406	Nozzle 260A	1					

(ii) This part may not be distributed on the USA and Japanese market. Thermacut accepts no responsibility in case of indirect sales to USA and Japan.

* FULLY INTERCHANGEABLE WITH ORIGINAL PARTS, BUT DIFFERS FROM ORIGINAL DESIGN

THERMACUT ELECTRODES HAS TO BE USED WITH THERMACUT DESIGN COOLING TUBE, OTHERWISE IT DOESN'T FIT TO THE TORCH, THERMACUT COOLING TUBE CAN BE USED FOR THERMACUT DESIGN ELECTRODES AND FOR ORIGINAL DESIGN TOO