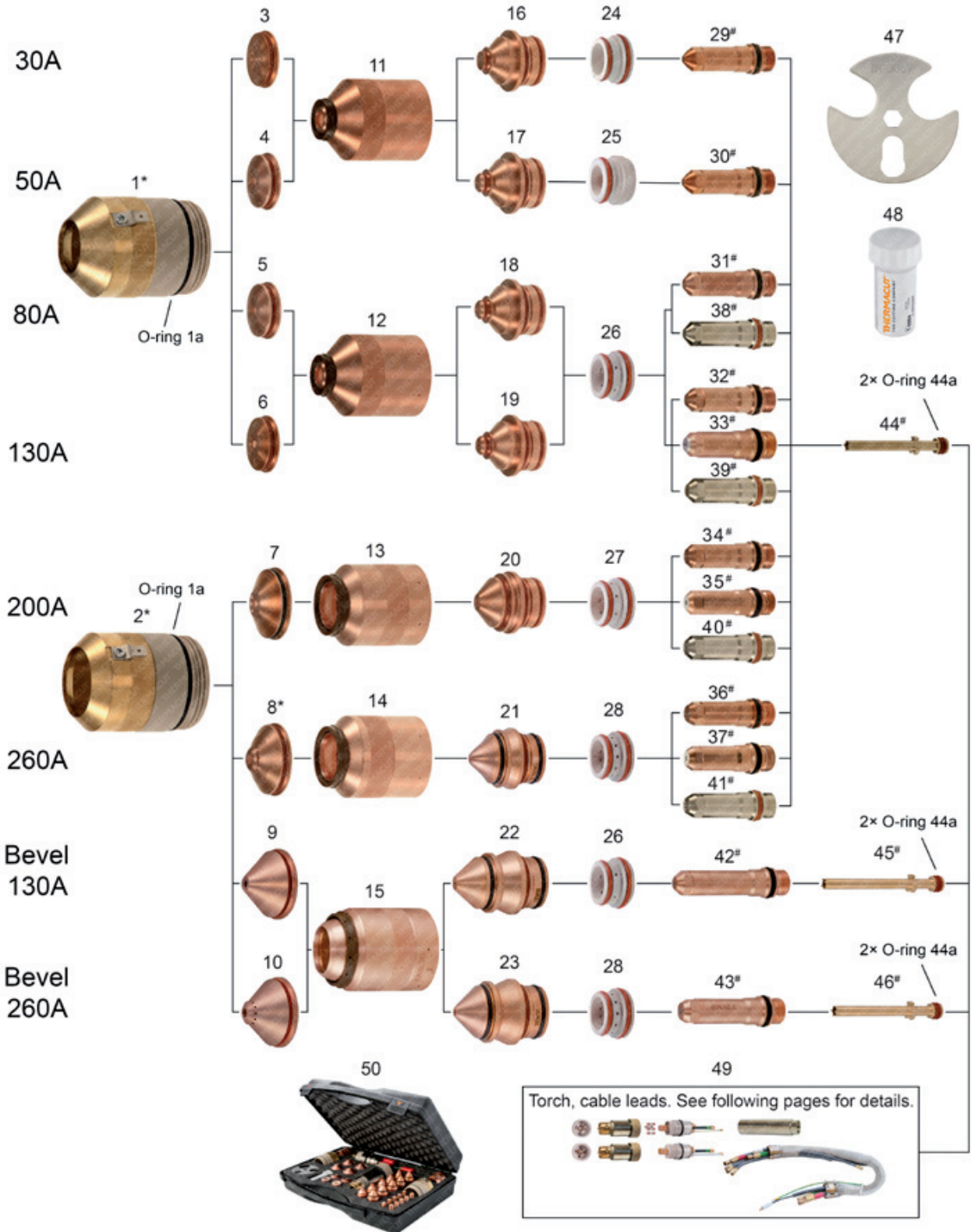


REPLACEMENT PARTS SUITABLE FOR HYPERTHERM®

HyPerformance™ Plasma
HPR130®/HPR260® mild steel



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Item	Part No.	Ref. No.	Description	Std. Pkg.	Item	Part No.	Ref. No.	Description	Std. Pkg.
1.	T-9961	220173-UR	Shield Cap 30-130A	1		T-10941	220646	Nozzle, 130A Bevel	1
1a.	N-10099	1-031B	O-Ring	1	23.	T-10308##	220542-UR	Nozzle, 260A Bevel	1
2.	T-9964	220398-UR	Shield Cap 200/260A (130/260A, Bevel)	1		T-10939	220542	Nozzle, 260A Bevel	1
3.	T-10878	220194	Shield 30A	10	24.	T-10297	220180	Swirl Ring 30A	1
4.	T-10882	220555	Shield 50A	10	25.	T-10305	220553	Swirl Ring 50A	1
5.	T-9838	220189	Shield 80A	10	26.	T-10295	220179	Swirl Ring 80/130 (130A Bevel)	1
6.	T-9839	220183	Shield 130A	10	27.	T-10296	220353	Swirl Ring 200A	1
7.	T-9965	220356	Shield 200A	1	28.	T-10271	220436	Swirl Ring 260A (260A Bevel)	1
8.	T-9970	220440-UR	Shield 260A	1	#29.	T-9894#	220192-UR	Electrode 30A	5
9.	T-10311	220645	Shield, 130A Bevel	1	#30.	T-10306#	220552-UR	Electrode 50A	5
10.	T-10881	220545	Shield, 260A Bevel	1	#31.	T-9895#	220187-UR	Electrode 80A	5
11.	T-11146	220313	Inner Retaining Cap 30/50A	1	#32.	T-9920#	220181-UR	Electrode 130A	5
12.	T-11144	220176	Inner Retaining Cap 80/130A	1	#33.	T-11203#	220181-PRO	Electrode 130A(=220665-PRO)	5
13.	T-11149	220355	Inner Retaining Cap 200A	1	#34.	T-9969#	220352-UR	Electrode 200A	5
14.	T-11150	220433	Inner Retaining Cap 260A	1	#35.	T-11200#	220352-PRO	Electrode 200A(=220666-PRO)	5
15.	T-11151	220603	Inner Retaining Cap 130A/260A, Bevel	1	#36.	T-9974#	220435-UR	Electrode 260A	5
16.	T-9834###	220193-UR	Nozzle 30A	1	#37.	T-11197#	220435-PRO	Electrode 260A(=220668-PRO)	5
	T-10936	220193	Nozzle 30A	1	#38.	T-4927#	220187-AG	Electrode, SilverEX® 80A	5
17.	T-10313##	220554-UR	Nozzle 50A	1	#39.	T-4917#	220181-AG	Electrode, SilverEX® 130A	5
	T-10940	220554	Nozzle 50A	1	#40.	T-4925#	220352-AG	Electrode, SilverEX® 200A	5
18.	T-9835##	220188-UR	Nozzle 80A	1	#41.	T-4926#	220435-AG	Electrode, SilverEX® 260A	5
	T-10935	220188	Nozzle 80A	1	#42.	T-10309#	220649-UR	Electrode, 130A Bevel	5
19.	T-9836##	220182-UR	Nozzle 130A	1	#43.	T-10307#	220541-UR	Electrode, 260A Bevel	5
	T-10934	220182	Nozzle 130A	1	#44.	T-9882#	220340-UR	Water Tube With O-Ring	1
NS	T-10248	220510-UR	Nozzle 100A, HD3070 upgrade	1	44a.	N-10055	1-009S	O-Ring	1
NS	T-11265	220510	Nozzle 100A, HD3070 upgrade	1	#45.	T-10472#	220700-UR	Water Tube With O-Ring, 130A Bevel	1
20.	T-9967	220354-UR	Nozzle 200A	1	#46.	T-10323#	220571-UR	Water Tube With O-Ring, 260A Bevel	1
	T-10937	220354	Nozzle 200A	1	*47.	TN-0069*	104119-UR	Consumables Removal Tool	1
21.	T-9972	220439-UR	Nozzle 260A	1	48.	T-0994	T-0994	O-Ring lubricant - grease 25ml	1
	T-10938	220439	Nozzle 260A	1	49.	Torch, cable leads. See following pages for details.			
22.	T-10310##	220646-UR	Nozzle, 130A Bevel	1	50.	Details on the page 149, section Accessories.			

* FULLY INTERCHANGEABLE WITH ORIGINAL PARTS, BUT DIFFERS FROM ORIGINAL DESIGN

THERMACUT ELECTRODES HAS TO BE USED WITH THERMACUT DESIGN COOLING TUBE, OTHERWISE IT DOESN'T FIT TO THE TORCH, THERMACUT COOLING TUBE CAN BE USED FOR THERMACUT DESIGN ELECTRODES AND FOR ORIGINAL DESIGN TOO

** SHIELD OFFERS BETTER LIFETIME BECAUSE OF IMPROVED DESIGN AND IS FULLY INTERCHANGEABLE AND COMPATIBLE WITH ORIGINAL PARTS

NOZZLES -UR IN SOME CASES CAN REQUIRE DECREASE OF GAS FLOW, OFFERS SAVINGS OF THE COSTS FOR OXYGEN

NS Not shown in the picture