

REPLACEMENT PARTS SUITABLE FOR HARRIS® MODEL

6290-VVC

Description: two-piece high speed cutting tips for cutting up to 250 mm, gases: Oxygen – propane, natural gas.



| Part No. | Ref. No. | Description, plate thickness | Packing | Cutting speed mm/min | O ₂ pressure (bar) Preheat | O ₂ pressure (bar) Cutting | Gas pressure (bar) |
|----------|--------------|------------------------------|---------|----------------------|---------------------------------------|---------------------------------------|--------------------|
| A-1159 | 6290-VVC5/0 | Cutting tip, 1 - 4mm | 1pc | 750 | 0,4 | 3,0 | min 0,015 |
| A-1160 | 6290-VVC4/0 | Cutting tip, 4 - 6mm | 1pc | 700 | 0,5 | 3,0 | min 0,015 |
| A-1161 | 6290-VVC3/0 | Cutting tip, 6 - 9mm | 1pc | 650 | 0,7 | 5,0 | min 0,015 |
| A-1162 | 6290-VVC00 | Cutting tip, 9 - 12,5mm | 1pc | 630 | 0,7 | 5,0 | min 0,015 |
| A-1163 | 6290-VVC0 | Cutting tip, 12,5 - 20mm | 1pc | 600 | 0,7 | 6,0 | min 0,015 |
| A-1164 | 6290-VVC01/2 | Cutting tip, 20 - 35mm | 1pc | 550 | 0,7 | 7,0 | min 0,015 |
| A-1165 | 6290-VVC1 | Cutting tip, 35 - 60mm | 1pc | 480 | 0,7 | 7,0 | min 0,015 |
| A-1166 | 6290-VVC11/2 | Cutting tip, 60 - 75mm | 1pc | 310 | 0,7 | 7,0 | min 0,015 |
| A-1167 | 6290-VVC2 | Cutting tip, 75 - 125mm | 1pc | 280 | 0,7 | 7,0 | min 0,015 |
| A-1168 | 6290-VVC21/2 | Cutting tip, 125 - 150mm | 1pc | 200 | 0,7 | 7,0 | min 0,015 |
| A-1169 | 6290-VVC3 | Cutting tip, 150 - 175mm | 1pc | 180 | 0,7 | 7,0 | min 0,015 |
| A-1170 | 6290-VVC4 | Cutting tip, 175 - 200mm | 1pc | 180 | 0,7 | 7,0 | min 0,015 |
| A-1171 | 6290-VVC5 | Cutting tip, 200 - 225mm | 1pc | 150 | 0,7 | 6,0 | min 0,015 |
| A-1172 | 6290-VVC51/2 | Cutting tip, 225 - 250mm | 1pc | 130 | 0,7 | 6,0 | min 0,015 |

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REPLACEMENT PARTS SUITABLE FOR HARRIS® MODEL

6290-VAX

Description: two-piece high speed cutting tips,
gases: Oxy-Acetylene.



| Part No. | Ref. No. | Description, plate thickness | Packing | Cutting speed mm/min | Cutting O ₂ Pressure | Cutting O ₂ Flow | Preheat O ₂ Flow | Preheat Fuel Flow |
|----------|-----------|------------------------------|---------|----------------------|---------------------------------|-----------------------------|-----------------------------|-------------------|
| A-1304 | 6290-VAX1 | Cutting tip, 0 - 8mm | 1pc | 650 | 2.5-4.0 | 850-1250 | 400 | 350 |
| A-1305 | 6290-VAX2 | Cutting tip, 8 - 15mm | 1pc | 600 | 5.0 | 2400 | 450 | 420 |
| A-1306 | 6290-VAX3 | Cutting tip, 15 - 35mm | 1pc | 550 | 7 | 4000 | 500 | 440 |
| A-1307 | 6290-VAX4 | Cutting tip, 35 - 75mm | 1pc | 450 | 7 | 5000 | 580 | 500 |
| A-1308 | 6290-VAX5 | Cutting tip, 75 - 150mm | 1pc | 300 | 5 | 9000 | 660 | 600 |
| A-1309 | 6290-VAX6 | Cutting tip, 150 - 200mm | 1pc | 150 | 6.5 | 13500 | 600 | 800 |

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